

OREGON® CHAINS FOR HAND-HELD SAWS: CROSS-REFERENCE AND SPECIFICATIONS

Attention Dealers, Many Oregon® chains are interchangeable in terms of their fit-up – but – interchanging certain types of chain may not be appropriate for some users. Follow all notes below when using this chart. Be aware that harvester chains and ripping chains are not intended for use on hand-held saws.

- NOTES:**
- Chain features such as: cutter type, cutter sequence, cutter grind, and cutter profile do not affect fit-up – but do affect performance and kickback safety. Be certain the chain chosen is appropriate for both the use, and for the user's level of experience.
 - When considering a change from low-profile chain to chain with a standard (higher) profile, be certain the saw has sufficient power to pull standard-profile chain through the wood to be cut.
 - Do not replace standard-kerf chain with narrow-kerf Oregon® Micro-Lite™ chain without also changing to a narrow-kerf Oregon® Micro-Lite™ bar of the correct gauge (either .043" or .050").
 - Chain *parts* are not interchangeable in most cases. Do not use this chart to compare parts when repairing damaged chains.

INTER-CHANGEABLE OREGON® PART NUMBERS	CHAIN TYPE	CUTTER TYPE	ROUND-GROUND OR SQUARE-GROUND?	STANDARD, SKIP, OR SEMI-SKIP SEQUENCE?	LOW-KICK-BACK?	LOW-PROFILE?	LOW-VIBRATION?	RECOMMENDED SAW SIZES	RECOMMENDED BAR LENGTHS
PITCH 1/4" GAUGE .050"									
25AP	1/4" PITCH	MICRO CHISEL®	ROUND	STANDARD	NO	NO	NO	Up to 2.3 cu. in. (38 cc)	Up to 16" (41 cc)

PITCH .325" GAUGE .050"									
20BP	MICRO CHISEL®	MICRO CHISEL®	ROUND	STANDARD	NO	NO	LOW-VIBE	2.3 - 3.8 cu. in. (38 - 62 cc)	11" - 20" (28 - 50 cm)
20LP	SUPER 20	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	2.3 - 3.8 cu. in. (38 - 62 cc)	11" - 20" (28 - 50 cm)
33LG	SUPER GUARD®	CHISEL	ROUND	STANDARD	NO	LOW-PROFILE	LOW-VIBE	2.5 - 3.8 cu. in. (41 - 62 cc)	11" - 24" (28 - 61 cm)
33SL	PRO GUARD®	CHISEL	ROUND	STANDARD	LOW-KICK	LOW-PROFILE	LOW-VIBE	2.5 - 3.5 cu. in. (41 - 58 cc)	11" - 24" (28 - 61 cm)
M20LP	MULTI CUT™	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	2.5 - 3.8 cu. in. (38 - 62 cc)	11" - 20" (28 - 50 cm)

PITCH .325" GAUGE .050" MICRO-LITE™ *									
95VP (Narrow-kerf)	MICRO LITE™	MICRO CHISEL®	ROUND	STANDARD	NO	NO	LOW-VIBE	2.2 - 2.8 cu. in. (35 cc - 45 cc)	13" - 18" (33 - 46 cm)

*NOTE: • Do not replace standard .325"-pitch chains with narrow-kerf 95VP without also changing to a narrow-kerf .050"-gauge Micro-Lite™ bar
• 95VP can be replaced with standard-kerf .325"-pitch .050"-gauge chains

PITCH .325" GAUGE .058"									
21BP	MICRO CHISEL®	MICRO CHISEL®	ROUND	STANDARD	NO	NO	LOW-VIBE	2.3 - 3.8 cu. in. (38 - 62 cc)	11" - 20" (28 - 50 cm)
21LP	SUPER 20	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	2.3 - 3.8 cu. in. (38 - 62 cc)	11" - 20" (28 - 50 cm)
34LG	SUPER GUARD®	CHISEL	ROUND	STANDARD	NO	LOW-PROFILE	LOW-VIBE	2.5 - 3.8 cu. in. (41 - 62 cc)	11" - 24" (28 - 61 cm)
34SL	PRO GUARD®	CHISEL	ROUND	STANDARD	LOW-KICK	LOW-PROFILE	LOW-VIBE	2.5 - 3.5 cu. in. (41 - 58 cc)	11" - 24" (28 - 61 cm)
M21LP	MULTI CUT™	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	2.5 - 3.8 cu. in. (38 - 62 cc)	11" - 20" (28 - 50 cm)

.325"-pitch chains continued on the next page

OREGON® CHAINS FOR HAND-HELD SAWS: CROSS-REFERENCE AND SPECIFICATIONS

INTER-CHANGEABLE OREGON® PART NUMBERS	CHAIN TYPE	CUTTER TYPE	ROUND-GROUND OR SQUARE-GROUND?	STANDARD, SKIP, OR SEMI-SKIP SEQUENCE?	LOW-KICK-BACK?	LOW-PROFILE?	LOW-VIBRATION?	RECOMMENDED SAW SIZES	RECOMMENDED BAR LENGTHS
---------------------------------------	------------	-------------	--------------------------------	--	----------------	--------------	----------------	-----------------------	-------------------------

PITCH .325"		GAUGE .063"							
22BP	MICRO CHISEL®	MICRO CHISEL®	ROUND	STANDARD	NO	NO	LOW-VIBE	2.3 - 3.8 cu. in. (38 - 62 cc)	11" - 20" (28 - 50 cm)
22LP	SUPER 20	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	2.3 - 3.8 cu. in. (38 - 62 cc)	11" - 20" (28 - 50 cm)
35LG	SUPER GUARD®	CHISEL	ROUND	STANDARD	NO	LOW-PROFILE	LOW-VIBE	2.5 - 3.8 cu. in. (41 - 62 cc)	11" - 24" (28 - 61 cm)
35SL	PRO GUARD®	CHISEL	ROUND	STANDARD	LOW-KICK	LOW-PROFILE	LOW-VIBE	2.5 - 3.5 cu. in. (41 - 58 cc)	11" - 24" (28 - 61 cm)
M22LP	MULTI CUT™	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	2.3 - 3.8 cu. in. (38 - 62 cc)	11" - 20" (28 - 50 cm)

PITCH 3/8"		GAUGE .050"							
72AP	S-70	SEMI CHISEL	ROUND	SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	16" - 36" (41 - 91 cm)
72CJ	SUPER GUARD®	CHISEL	SQUARE	SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	16" - 36" (41 - 91 cm)
72CJX	DURA PRO™	CHISEL	SQUARE	SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	16" - 36" (41 - 91 cm)
72CK	SUPER GUARD®	CHISEL	SQUARE	SEMI-SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	16" - 36" (41 - 91 cm)
72CKX	DURA PRO™	CHISEL	SQUARE	SEMI-SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	16" - 36" (41 - 91 cm)
72CL	SUPER GUARD®	CHISEL	SQUARE	STANDARD	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	16" - 36" (41 - 91 cm)
72CLX	DURA PRO™	CHISEL	SQUARE	STANDARD	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	16" - 36" (41 - 91 cm)
72DP	S-70	SEMI CHISEL	ROUND	STANDARD	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
72JG	SUPER GUARD®	CHISEL	ROUND	SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
72JP	SUPER 70	CHISEL	ROUND	SKIP	NO	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
72LG	SUPER GUARD®	CHISEL	ROUND	STANDARD	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
72LP	SUPER 70	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
72V	VANGUARD	CHISEL	ROUND	STANDARD	LOW-KICK	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 32" (30 - 81 cm)
M72LP	MULTI CUT™	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)

OREGON® CHAINS FOR HAND-HELD SAWS: CROSS-REFERENCE AND SPECIFICATIONS

INTER-CHANGEABLE OREGON® PART NUMBERS	CHAIN TYPE	CUTTER TYPE	ROUND-GROUND OR SQUARE-GROUND?	STANDARD, SKIP, OR SEMI-SKIP SEQUENCE?	LOW-KICK-BACK?	LOW-PROFILE?	LOW-VIBRATION?	RECOMMENDED SAW SIZES	RECOMMENDED BAR LENGTHS
---------------------------------------	------------	-------------	--------------------------------	--	----------------	--------------	----------------	-----------------------	-------------------------

PITCH 3/8"		GAUGE .058"							
73DP	S-70	SEMI CHISEL	ROUND	STANDARD	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
73JG	SUPER GUARD®	CHISEL	ROUND	SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
73JP	SUPER 70	CHISEL	ROUND	SKIP	NO	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
73LG	SUPER GUARD®	CHISEL	ROUND	STANDARD	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
73LP	SUPER 70	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
73V	VANGUARD	CHISEL	ROUND	STANDARD	LOW-KICK	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 32" (30 - 81 cm)
M73LP	MULTI CUT™	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)

PITCH 3/8"		GAUGE .063"							
75CJ	SUPER GUARD®	CHISEL	SQUARE	SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)
75CJX	DURA PRO™	CHISEL	SQUARE	SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)
75CK	SUPER GUARD®	CHISEL	SQUARE	SEMI-SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)
75CKX	DURA PRO™	CHISEL	SQUARE	SEMI-SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)
75CL	SUPER GUARD®	CHISEL	SQUARE	STANDARD	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)
75CLX	DURA PRO™	CHISEL	SQUARE	STANDARD	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)
75DP	S-70	SEMI CHISEL	ROUND	STANDARD	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 36" (30 - 91 cm)
75JG	SUPER GUARD®	CHISEL	ROUND	SKIP	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)
75JP	SUPER 70	CHISEL	ROUND	SKIP	NO	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)
75LG	SUPER GUARD®	CHISEL	ROUND	STANDARD	NO	NO	NO	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)
75LP	SUPER 70	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)
75V	VANGUARD	CHISEL	ROUND	STANDARD	LOW-KICK	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 32" (30 - 81 cm)
M75LP	MULTI CUT™	CHISEL	ROUND	STANDARD	NO	NO	LOW-VIBE	3.0 - 6.0 cu. in. (50 - 100 cc)	12" - 42" (30 - 107 cm)

OREGON® PART NUMBERS	CHAIN GAUGE	CHAIN TYPE	CUTTER TYPE	ROUND-GROUND OR SQUARE-GROUND?	STANDARD, SKIP, OR SEMI-SKIP SEQUENCE?	LOW-KICK-BACK?	LOW-PROFILE?	LOW-VIBRATION?	RECOMMENDED SAW SIZES	RECOMMENDED BAR LENGTHS
----------------------	-------------	------------	-------------	--------------------------------	--	----------------	--------------	----------------	-----------------------	-------------------------

PITCH MINI 3/8" GAUGE .043"										
90SG (narrow-kerf)	MICRO LITE™	CHAMFER CHISEL	ROUND	STANDARD	LOW-KICK	LOW-PROFILE	LOW-VIBE	Up to 2.4 cu. in. (40 cc)	ELECTRIC SAWS: Up to 16" (41 cm) GASOLINE SAWS: Up to 14" (35 cm)	

PITCH MINI 3/8" GAUGE .050"										
91LX**	POWER SHARP®	AUTO SHARP	FLAT-GROUND	STANDARD	LOW-KICK	LOW-PROFILE	LOW-VIBE	Up to 2.5 cu. in. (41 cc)	Up to 18" (41 cm)	
91VG*	Xtra GUARD®	CHAMFER CHISEL	ROUND	STANDARD	LOW-KICK	LOW-PROFILE	LOW-VIBE	Up to 2.5 cu. in. (41 cc)	Up to 18" (41 cm)	
91VS*	LOW PROFILE™	CHAMFER CHISEL	ROUND	STANDARD	NO	LOW-PROFILE	LOW-VIBE	Up to 2.5 cu. in. (41 cc)	Up to 18" (41 cm)	
M91VS*	MULTI CUT™	CHAMFER CHISEL	ROUND	STANDARD	NO	LOW-PROFILE	LOW-VIBE	Up to 2.5 cu. in. (41 cc)	Up to 18" (41 cm)	

**91LX can be replaced only with 91VG and only after the saw's automatic sharpening system is removed.

*Do not replace 91VG, 91VS, or M91VS with 91LX

PITCH .404" GAUGE .058"										
26, 26P	MICRO-CHISEL®	MICRO-CHISEL®	ROUND	STANDARD	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	
58CJ	SUPER GUARD®	CHISEL	SQUARE	SKIP	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	
58CL	SUPER GUARD®	CHISEL	SQUARE	STANDARD	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	
58J	SUPER GUARD®	CHISEL	ROUND	SKIP	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	
58L	SUPER GUARD®	CHISEL	ROUND	STANDARD	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	

PITCH .404" GAUGE .063"										
27, 27P	MICRO-CHISEL®	MICRO-CHISEL®	ROUND	STANDARD	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	
27A	MICRO-CHISEL®	MICRO-CHISEL®	ROUND	SKIP	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	
59CJ	SUPER GUARD®	CHISEL	SQUARE	SKIP	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	
59CK	SUPER GUARD®	CHISEL	SQUARE	SEMI-SKIP	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	
59CL	SUPER GUARD®	CHISEL	SQUARE	STANDARD	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	
59J	SUPER GUARD®	CHISEL	ROUND	SKIP	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	
59L	SUPER GUARD®	CHISEL	ROUND	STANDARD	NO	NO	NO	4.0 cu. in. and LARGER (65 cc)	20" and LONGER (50 cm)	

OREGON® RIPPING CHAIN SPECIFICATIONS

Do not interchange ripping chains with chains intended for use on hand-held saws

OREGON® PART NUMBERS	CHAIN GAUGE	CHAIN TYPE	CUTTER TYPE	ROUND-GROUND OR SQUARE-GROUND?	STANDARD, SKIP, OR SEMI-SKIP SEQUENCE?	LOW-KICK-BACK?	LOW-PROFILE?	LOW-VIBRATION?	RECOMMENDED SAW SIZES	RECOMMENDED BAR LENGTHS
----------------------	-------------	------------	-------------	--------------------------------	--	----------------	--------------	----------------	-----------------------	-------------------------

.325" PITCH

95R	.050"	MICRO-LITE™ RIPPING	MICRO CHISEL®	ROUND	STANDARD	NO	NO	LOW-VIBE	NOT FOR HAND-HELD USE. USE ONLY ON CHAIN-TYPE SAW MILLS	
-----	-------	---------------------	---------------	-------	----------	----	----	----------	---	--

3/8" PITCH

72RD	.050"	S-70 RIPPING	SEMI CHISEL®	ROUND	STANDARD	NO	NO	NO	NOT FOR HAND-HELD USE. USE ONLY ON CHAIN-TYPE SAW MILLS	
73RD	.058"	S-70 RIPPING	SEMI CHISEL®	ROUND	STANDARD	NO	NO	NO	NOT FOR HAND-HELD USE. USE ONLY ON CHAIN-TYPE SAW MILLS	
75RD	.063"	S-70 RIPPING	SEMI CHISEL®	ROUND	STANDARD	NO	NO	NO	NOT FOR HAND-HELD USE. USE ONLY ON CHAIN-TYPE SAW MILLS	

.404" PITCH

27R	.063"	.404" RIPPING	MICRO CHISEL®	ROUND	STANDARD	NO	NO	NO	NOT FOR HAND-HELD USE. USE ONLY ON CHAIN-TYPE SAW MILLS	
27RA	.063"	.404" RIPPING	MICRO CHISEL®	ROUND	SKIP	NO	NO	NO	NOT FOR HAND-HELD USE. USE ONLY ON CHAIN-TYPE SAW MILLS	

OREGON® HARVESTER CHAIN SPECIFICATIONS

Do not interchange harvester chains with chains intended for use on hand-held saws

OREGON® PART NUMBERS	CHAIN GAUGE	CHAIN TYPE	CUTTER TYPE	ROUND-GROUND OR SQUARE-GROUND?	STANDARD, SKIP, OR SEMI-SKIP SEQUENCE?	LOW-KICK-BACK?	LOW-PROFILE?	LOW-VIBRATION?	RECOMMENDED SAW SIZES	RECOMMENDED BAR LENGTHS
----------------------	-------------	------------	-------------	--------------------------------	--	----------------	--------------	----------------	-----------------------	-------------------------

.404" PITCH

16H	.063"	HAR-VESTER	MICRO CHISEL®	ROUND	STANDARD	NO	NO	NO	NOT FOR HAND-HELD USE. USE ONLY ON MECHANICAL HARVESTERS	
18H	.080"	HAR-VESTER	MICRO CHISEL®	ROUND	STANDARD	NO	NO	NO	NOT FOR HAND-HELD USE. USE ONLY ON MECHANICAL HARVESTERS	

3/4" PITCH

11BC	.122"	HAR-VESTER	CHIPPER	ROUND	STANDARD	NO	NO	NO	NOT FOR HAND-HELD USE. USE ONLY ON MECHANICAL HARVESTERS	
11H	.122"	HAR-VESTER	SEMI-CHISEL®	ROUND	STANDARD	NO	NO	NO	NOT FOR HAND-HELD USE. USE ONLY ON MECHANICAL HARVESTERS	